

DART

DESIGN <i>KE</i>	DRAWN BY <i>KG</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MH</i>	APPROVED <i>SJ</i>	DRAWING NO. DSI 9146	REV. A SHEET 1 OF 1
DATE 99.03.22		TITLE D206-559-023 BEARPAW	SCALE NTS
A	99.03.22	NEW ISSUE	

DART SERVICE INSTRUCTION

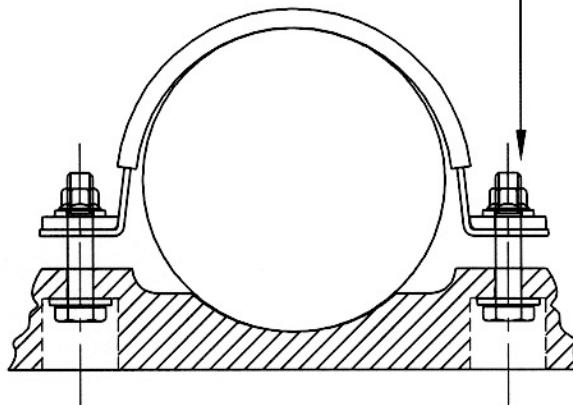
AMEND INSTALLATION D206-559-023
OF DRAWING D206-559 REV. G

OBSOLETE

CANADIAN STC: SH92-17
US FAA STC: SH1031NE

99.03.23 KE

REPLACE AN4-15A AND AN4-17A
BOLTS WITH AN4-13A BOLTS AND
INSTALL ONLY ONE AN960JD416
WASHER PER BOLT



FOR THE D206-559-023 NARROW BEARPAW INSTALLATION, DELETE THE FOLLOWING
FROM THE PARTS LIST ON PAGE 1 OF D206-559 REV. G:

Qty -023	Part Number	Description
12	AN4-15A	BOLT
12	AN4-17A	BOLT
24	AN960JD416	WASHER

ADD:

Qty -023	Part Number	Description
12	AN4-13A	BOLT
12	AN960JD416	WASHER